

EOS TPU 1301 Material Data Sheet



EOS TPU 1301 **Flexible Polymer Material**

The part properties such as flexibility and level of damping of this TPU can be adjusted via structural design with lattice structure, or by adapting the process parameters

Main Characteristics

- → Great resilience
- Good hydrolysis resistance
- High UV-stability
- Very good shock absorption
- Shore hardness 86 A
- Low refresh rate



Particle size		Powder		
d10 ^[1]	~ 22 µm	Bulk density [2]	0,49 g/cm ³	
d50 ^[1]	~ 72 µm	Flowability ^[3]	~ 17 s	
d90 ^[1]	~ 138 µm	Melting point [4]	~138 °C	
Part density [5, 8]		\sim 1,11 g/cm ³ Shore		

Typical mechanical properties at room temperature [6, 7, 8]

	EOS P 396 [120 μm]		EOS P 770 [120 μm]	
	x/y	Z	x/y	Z
Tensile strength [MPa]	7	5	7	5
Tensile modulus [MPa]	60	60	60	50
Elongation at break [%]	250	90	250	60
Impact strength Charpy notched 23 °C [kJ/m²]	n.b. (no break)	n.b.	n.b.	n.b.
Impact strength Charpy notched -30 °C [kJ/m²]	n.b.	n.b.	n.b.	n.b.

 Laser diffraction (wet), as per ISO 13320-1 [2] as per DIN EN ISO 60 [3] as per DIN EN ISO 6186 [4] as per DIN 53736
[5] as per DIN EN ISO 1183-1 [6] as per DIN EN ISO 527 [7] as per DIN EN ISO 868
[8] Part properties stated above are provided for information purposes only and EOS makes no representation or warranty whatsoever, and disclaims any liability, with respect to actual part properties achieved with this material. Part properties are subject to variation and dependent on factors such as system parameters, process and test geometries. Therefore actual part properties may deviate and users of this material are exclusively responsible to determine its suitability for the intended use. The part properties stated above have been determined by testing this material with above specified type of EOS laser sintering system, EOSYSTEM and EOSPRINT software version, parameter set and operation in pliance with parameter sheet and operating instructions. Part properties are measured with specified measurement methods using defined test geometries and procedures. Further details of the test procedures used by EOS are available on request.

Important note:

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Typical Applications

- Footwear & lifestyle parts that demand elastomeric properties, e. g. handles, shoe soles
- Automotive & industry parts, e.g. tubes, bellows, seals, gaskets
- Protective sports gear, e.g. helmet cushioning
 - Applications usually made from foam can be replaced by lattice structures in EOS TPU 1301

Headquarters

EOS GmbH Electro Optical Systems Robert-Stirling-Ring 1 D-82152 Krailling/Munich Germany Phone +49 89 893 36-0 info@eos.info

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Further Offices

EOS France Phone +33 437 497 676

EOS Greater China Phone +86 21 602 307 00

FOS India Phone +91 443 964 8000

FOS Italy Phone +39 023 340 1659

EOS Japan Phone +81 45 670 0250

FOS Korea Phone +82 2 6330 5800

EOS Nordic & Baltic Phone +46 31 760 4640

EOS of North America Phone +1 877 388 7916

EOS Singapore Phone +65 6430 0463

FOS UK Phone +44 1926 675 110



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