

METAL SOLUTIONS

# EOS M 300-4 1kW

ESS M 300-4 TWV

W Strup Station M

- ightarrow Reliable and repeatable quality
- ightarrow Up to 10 x higher productivity in Aluminium
- ightarrow Easily integrated in your production environment

### **EXPOSURE MODULE**

LASERS



4 precise 1kw lasers expose in a 300 x 300 mm square with each laser covering the entire area.



## **TECHNICAL DATA**

BUILD VOLUME	300 x 300 x 400* mm (11.8 x 11.8 x 15.7 in)
LASER TYPE	Yb-fiber laser; 4 x 1000 W
PRECISION OPTICS	4 F-theta-lens(es); 4 High-speed scanner(s)
SCAN SPEED	up to 7.0 m/s (23.0 ft/s)
FOCUS DIAMETER	approx. 100 μm (0.00394 in)
POWER SUPPLY	3 x 63 A
POWER CONSUMPTION	max. 19.6 kW / typical 16 kW
COMPRESSED AIR SUPPLY	7 Bar; 15 m³/h (102 psi; 530 ft³/h)

<sup>\*</sup> Height includes build plate

## **DIMENSIONS & WEIGHT**

Height: 2.340 mm / Weight approx. 5.500 kg

#### EOS M 300-4 1kW

EOS Aluminium AlSi10Mg



EOS Copper CuCP



## **OPTIONAL ACCESSORIES**





Manual and flexible powder handling



#### IPM M Setup Station M

Comfortable gas-tight unpacking from two sides and under inert gas

#### **HEADQUARTERS**

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Status as of 19.05.2024. Subject to technical modifications. EOS is certified according to ISO 9001.

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