

POLYMER SOLUTIONS

EOS P 770

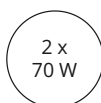
- Thanks to optimized temperature management, improved recoating speed and high-power lasers, the build time and cost-per-part are reduced significantly.
- The improved digital scanners achieve a considerably higher laser accuracy compared to the previous version of the system. As a result the overlap area has no visible edges.
- The well-established EOSAME feature homogenizes the energy input, thus ensuring excellent mechanical part properties and dimensional accuracy within the overall build volume*.
- The spot pyrometer enables continuous and accurate temperature control.
- With 10 commercial polymer materials and 18 combinations of materials/layer thicknesses currently available, EOS is a benchmark in terms of material variety. In addition, the EOS ParameterEditor allows customized exposure parameters to be defined based on proven starting values.
- After production, the CoolDown Station provides optimal conditions to cool down the exchangeable frame. This leads to the best properties in the final part – in particular with regard to dimensional accuracy and color stability.

* the specified build volume depends on the material; for PA 2200 it is 700 x 380 x 580 mm (27.6 x 15 x 22.9 in)



EXPOSURE MODULE

LASERS



SOFTWARE



EOS DATA INSIGHTS

Data Insights offers unparalleled insights into machine performance — either individually or as a whole park of devices.



EOS SYSTEM SUITE

EOS System Suite optimizes production by streamlining processes, integrating with MES and shop-floor IT systems, and generating detailed quality reports.



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TECHNICAL DATA

BUILD VOLUME	700 x 380 x 580* mm (27.6 x 15.0 x 22.8 in)
LASER TYPE	CO ₂ ; 2 x 70 W
PRECISION OPTICS	2 F-theta-lens(es); 2 High-speed scanner(s)
SCAN SPEED	up to 10.0 m/s (32.8 ft/s)
POWER SUPPLY	1 x 32 A
POWER CONSUMPTION	max. 3.1 kW / typical 12 kW

* Height includes build plate

DIMENSIONS & WEIGHT

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Height: 2.100 mm / Weight approx. 2.300 kg

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PA 1101



PA 1101 ClimateNeutral



PA 1102 black



PA 2200 Balance



PA 2200 CarbonReduced Balance



PA 2200 Performance



PA 2200 CarbonReduced Performance



PA 2200 Speed



PA 2200 CarbonReduced Speed



PA 2200 Top Quality



PA 2200 CarbonReduced Top Quality



PA 2200 Top Speed



PA 2200 CarbonReduced Top Speed



PA 2201



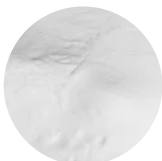
PA 3200 GF



Alumide



EOS TPU 1301



PA 2210 FR



PA 2241 FR



OPTIONAL ACCESSORIES

IPCM P Plus

Fully Automatic With a Closed Powder Cycle

Unpacking & Sieving Station

Unpacking and sieving station quickly removes excess material from the components, sieve and conveys used powder

Blasting Cabinet

Manually or automatically depowder components using glass or plastic blasting media

Cool Down Cover

IPCM P

Semi-Automated and Versatile

HEADQUARTERS

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Status as of 18.05.2024. Subject to technical modifications. EOS is certified according to ISO 9001.

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