

POLYMER SOLUTIONS

# FORMIGA P 110 Velocis

- → Innovations in temperature management and software control accelerate heating and recoating process significantly increasing productivity.
- → The running costs are only consumed material and power. No hidden costs. No agents.
- → The precise laser spot with a small focus diameter enables wall thicknesses of less than a half millimeter. The system reliably produces small, delicate parts with the highest surface quality.
- → The system ensures reproducible part properties throughout the entire build volume: for every build job and for every machine.
- → Parts are fully functional right after unpacking and depowdering. No further post-processing needed.
- $\rightarrow$  The spot pyrometer enables continuous and accurate temperature control.
- → With 9 commercial polymer materials and 10 combinations of materials/layer thicknesses, EOS is a benchmark in terms of material variety. The EOS ParameterEditor allows customized exposure parameters to be defined based on a proven baseline.
- → The system is user-friendly, requires lowmaintenance and a minimum of accessories.

### EXPOSURE MODULE

LASERS





### SOFTWARE



EOS System Suite optimizes production by streamlining processes, integrating with MES and shop-floor IT systems, and generating detailed quality reports.



FORMIGA P 110 VELOCIS

# **TECHNICAL DATA**

BUILD VOLUME 200 x	250 x 330* mm (7.9 x 9.8 x 13.0 in)
LASER TYPE CO2;	1 x 30 W
PRECISION OPTICS 1 F-th	eta-lens(es); 1 High-speed scanner(s)
SCAN SPEED up to	5.0 m/s (16.4 ft/s)
POWER SUPPLY 1 x 16	5 A
POWER CONSUMPTION max.	5 kW / typical 3 kW

\* Height includes build plate

# DIMENSIONS & WEIGHT

#### FORMIGA P 110 Velocis

Height: 2.204 mm / Weight approx. 600 kg

#### FORMIGA P 110 Velocis

#### PA 1101



PA 2200 CarbonReduced Balance



PA 1101 ClimateNeutral



PA 2200 Performance



PA 2200 CarbonReduced Speed

PA 2200 Top Quality



PA 2200 CarbonReduced Top Speed



EOS TPU 1301





PA 2201





PA 2200 CarbonReduced Performance



PA 2200 CarbonReduced Top Quality



PA 3200 GF



PA 2200 Balance



PA 2200 Speed



PA 2200 Top Speed







# **OPTIONAL ACCESSORIES**

#### Unpacking & Sieving Station

Unpacking and sieving station quickly removes excess material from the components, sieve and conveys used powder

#### **Blasting Cabinet**

Manually or automatically depowder components using glass or plastic blasting media

#### **Mixing Station**

Mixing & Qualitification Station (MQS) for gravimetric dosing, homogenization and condition of new and used powder

#### HEADQUARTERS

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Status as of 15.05.2024. Subject to technical modifications. EOS is certified according to ISO 9001.

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